



Materials List

No.	Component	Material
1	Hex Cap Screw	Carbon Steel ASTM A307B
2	Hex Nut	Carbon Steel ASTM A307B
3	Crane Coupling	Ductile Iron ASTM A536 Gr. 65-45-12
4	Cotter Pin	Stainless Steel AISI 304
5	Base Flange	Cast Iron ASTM A126 Class B
6	Hex Nut	Carbon Steel ASTM A307B
7	Hex Cap Screw	Carbon Steel ASTM A307B
8	Standpipe	Carbon Steel ASTM A53
9	Stem 1" Square	Carbon Steel AISI 1045
10	Body	Cast Iron ASTM A126 Class B
11	Locking Wrench	Ductile Iron ASTM A536 Gr. 65-45-12
12	Target Carrier Nut	Bronze ASTM B62 C83600
		Stainless Steel AISI 304
13	Hex Cap Screw	Carbon Steel ASTM A307B
14	Hex Nut	Carbon Steel ASTM A307B
15	Hex Cap Screw	Carbon Steel ASTM A307B
16	Target	Cast Aluminium
17	Window Glass	Plexiglass
18	Gasket	PTFE
19	Operating Nut	Bronze ASTM B62 C83600
		Stainless Steel AISI 304
20	Top Section	Cast Iron ASTM A126 Class B
21	Snap Ring	Stainless Steel AISI 1066
22	Plug	Malleable Iron
23	Square Nut	Carbon Steel ASTM A307B
24	Hex Cap Screw	Carbon Steel ASTM A307B

FIELD ADJUSTMENT

1. Remove the Top Section from the top of the Indicator Post assembly.
2. Cut the required stem length and adjust the Standpipe to match up the Ground Line.
3. Set the "OPEN" and "SHUT" targets for the appropriate valve size.
4. Reattach the Top Section to the top of the Indicator Post assembly.